



Instructions on how to
Terminate N Type Connector.

For 400 Series Coax

Version 1.0



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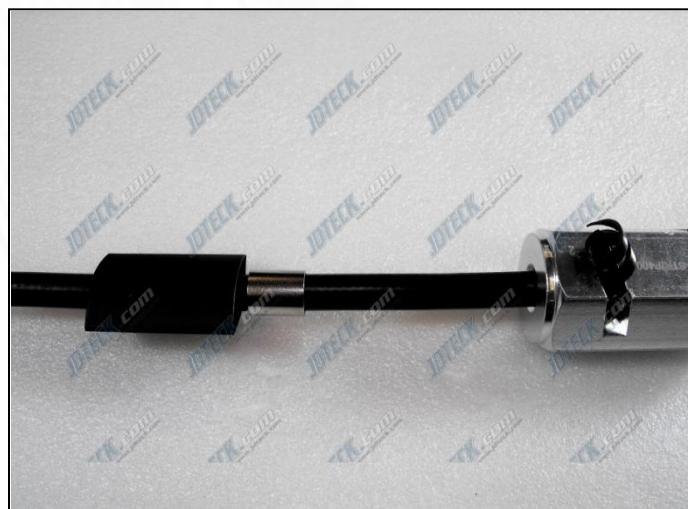
Tools required to terminate connector.



Slide heat shrink and connector sleeve on cable.



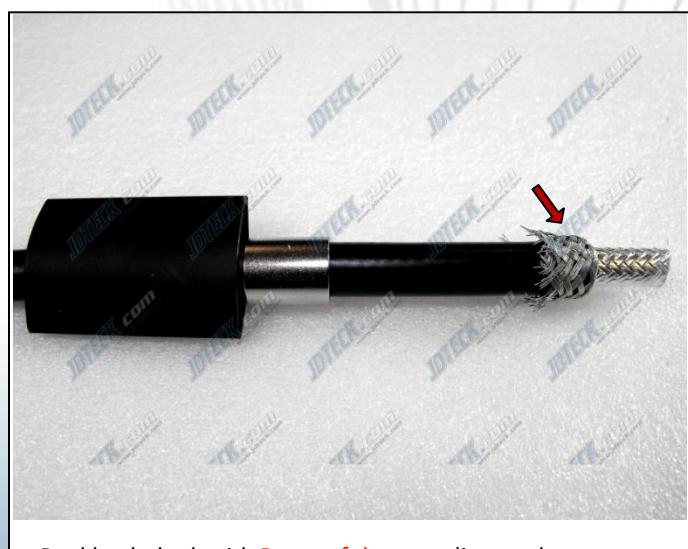
Using side **(2)** of strip tool, remove outer jacket.



Turn clockwise till the tool spins feely.



3/4" of jacket will be removed by the tool.

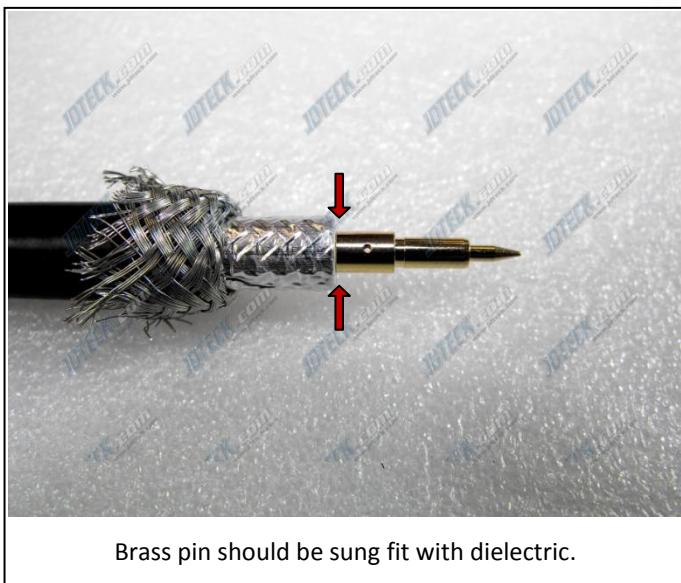




Use connector as a guide to remove dielectric with knife.



With the dielectric removed, it should look like this.



Brass pin should be sung fit with dielectric.



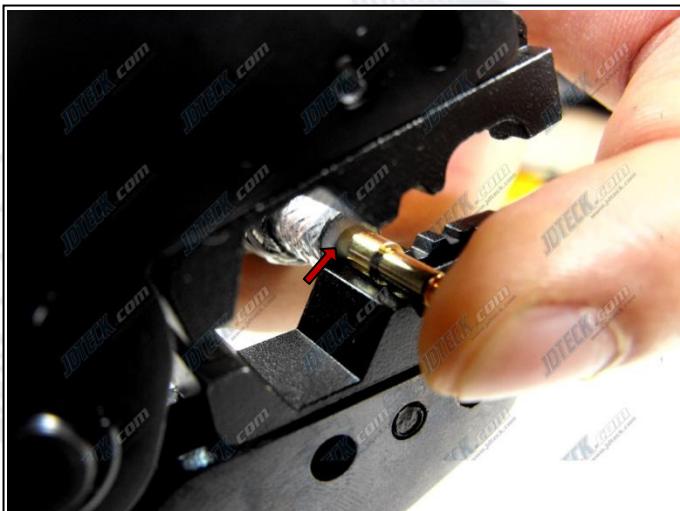
If more than $3/16"$ is exposed after checking, please redo!



Use **0.128** die to crimp center brass pin.



Use index finger to hold brass pin in place while crimping.



Ensure brass pin is snug on dielectric.



Check for good solid crimp.



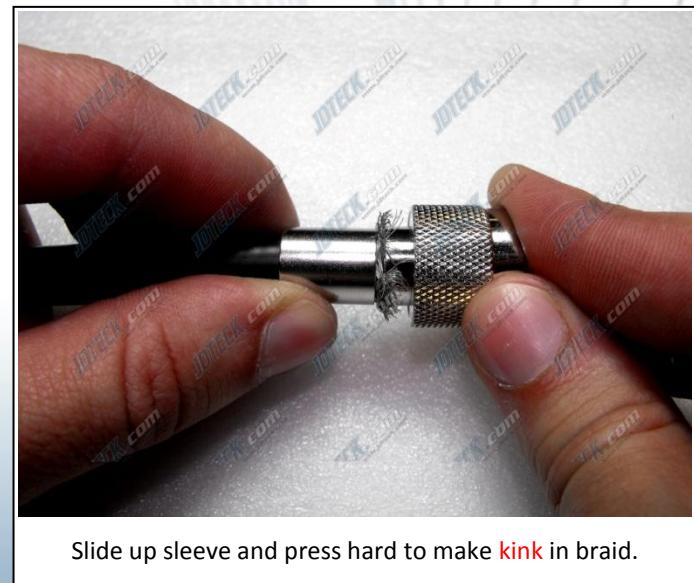
Place connector on cable.



Make sure brass pin is about flush with connector face.



Slide up braid over the connector.



Slide up sleeve and press hard to make **kink** in braid.



Use small scissors to trim off excess braid pass the **kink**.



Your braid should look like this when finished.



Slide up sleeve and make sure no excess braid is showing.



Use thumb to hold sleeve and index to hold connector.



Crimp should look like this. Pull on connector to be sure.



Slide up heat shrink and apply heat. Joint Complete!